

Quick Installation Manual

51.2V 100AH

lithium battery pack



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Safety Precautions

In each stage of the operation of this lithium battery pack, the following general safety precautions must be followed. Failure to follow these precautions or the specific warnings described in other parts of this manual will violate safety standards regarding the design, manufacture, and use of lithium battery packs. The company does not assume any responsibility for users' non-compliance with these precautions.

WARNING:

The battery module must be used in conjunction with the same manufacturer, and the mixed use of batteries from different manufacturers is strictly prohibited.

Check whether the battery module is leaking, the poles and sampling connectors are damaged, etc.; if there is any abnormality, please stop using it.

It is strictly forbidden to stack the whole trailer battery with fork plate during transportation and storage. It is forbidden to stack battery modules when installing and transporting batteries. There are positive and negative lead terminals or sampling line lead ends, and it is strictly forbidden to squeeze, stack and place them down.

The 48V battery system supports parallel use, and serial use is strictly prohibited. It is forbidden to use or leave the battery module near high temperature and high heat sources, away from fire and water sources.

It is forbidden to disassemble the battery module, knock, throw or step on the battery module, do not install substitute parts on the battery module by yourself, or perform any unauthorized modification.

Disassemble and demolish the BMS and white tamper-evident stickers without permission are not warranty.

The "positive" and "negative" marks are printed on the module. The battery polarity should be correctly determined. It is strictly forbidden to reverse or short-circuit the battery.

Insulation tools and gloves should be used during installation and transportation, and metal-containing conductors such as watches, bracelets (bracelets), and rings should be removed from the wrist to prevent electric shock and short-circuit the positive and negative poles. During installation, the battery module pole needs to be insulated and protected. If the pole is close to the conductor such as the battery rack, the battery pole or battery rack needs to be insulated and protected.

The recommended transportation method is for two people to carry it at the same time, and the transportation tool is a safety rope or a load-bearing net bag. It is necessary to bring the battery box to the site. Violent construction is strictly prohibited to damage the product.

Installation and maintenance requirements. After the battery module is installed on the battery rack, the poles and sampling line connectors are required to be able to achieve positive maintenance.

If the battery pack emits peculiar smell, heat, deformation, discoloration or any other abnormal phenomenon during use, immediately disconnect the electrical appliances and inverter, and stop using it.

Always use a dry cloth to clean the device housing. Do not clean the inside of the instrument.

Do not block the ventilation holes of the equipment.

Please read this installation manual carefully before installation, if you have any questions, please contact us.

INSTALLATION

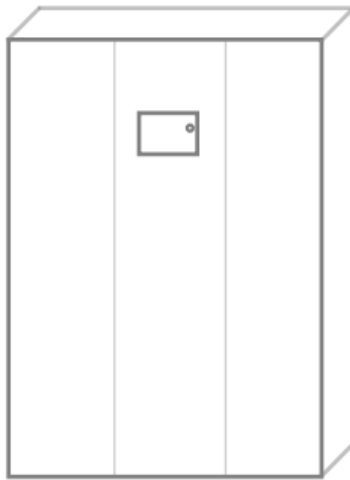
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Device bracket x 1
- Screw x 4

Preparation

Prepare the + word screwdriver, number 14 wrench before connecting all wires

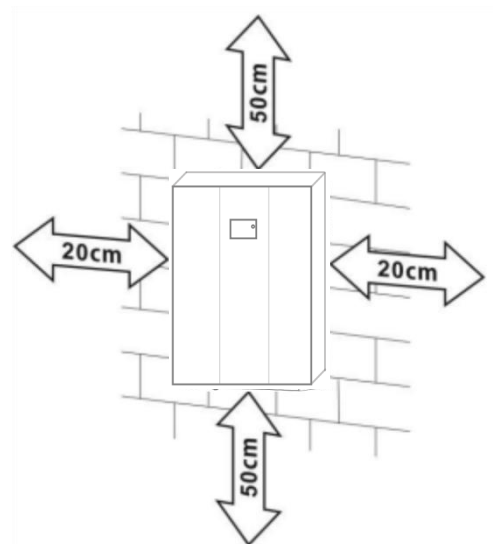


Mounting the Unit

Consider the following points before selecting where to install:

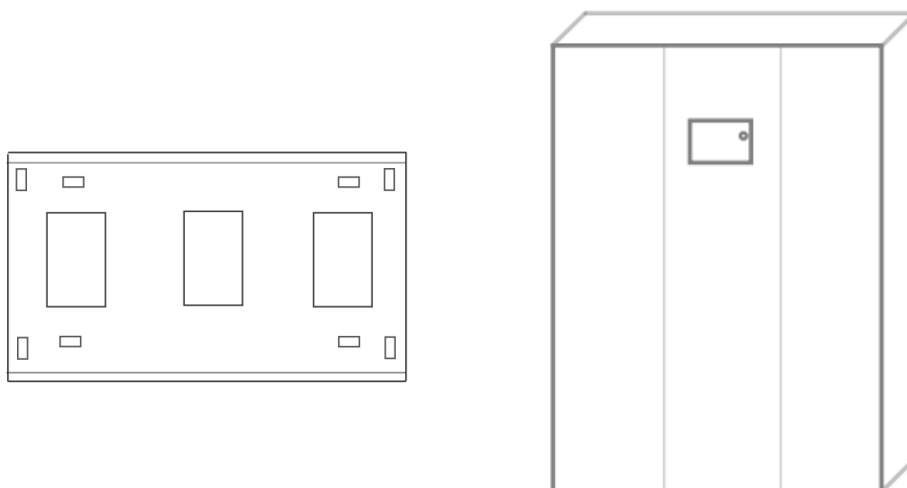
- Do not install the battery case on flammable building materials.
- Mount on a solid surface
- Install the battery case at a height flush with the line of sight for easy access at any time LCD display.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as

shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the machine by tightening the four screws. It is recommended to use M8 screws.



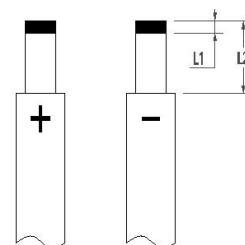
Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable 、stripping length(L2) and tinning length(L1) as below.

Stripping Length:



Recommended battery cable 、stripping length (L2) and tinning length(L1):

| Model | Maximum Amperage | Battery capacity | Wire Size | Cable mm ² | L1 (mm) | L 2 (mm) | Torque value |
|-------|------------------|------------------|-----------|-----------------------|---------|----------|--------------|
| 51.2V | 120A | 100AH | 4AWG | 25 | 3 | 18 | 2~ 3 Nm |
| 51.2V | 150A | 200AH | 3AWG | 35 | 3 | 18 | 2~ 3 Nm |

Please follow below steps to implement battery connection:

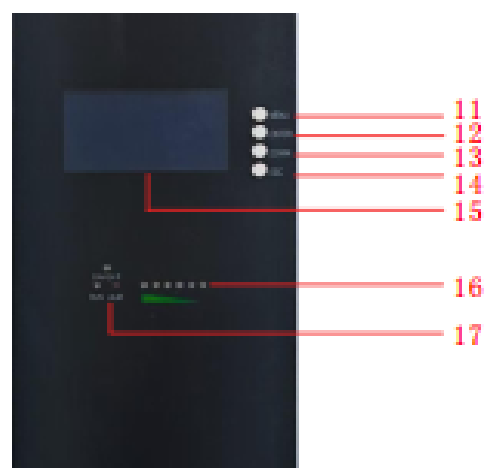
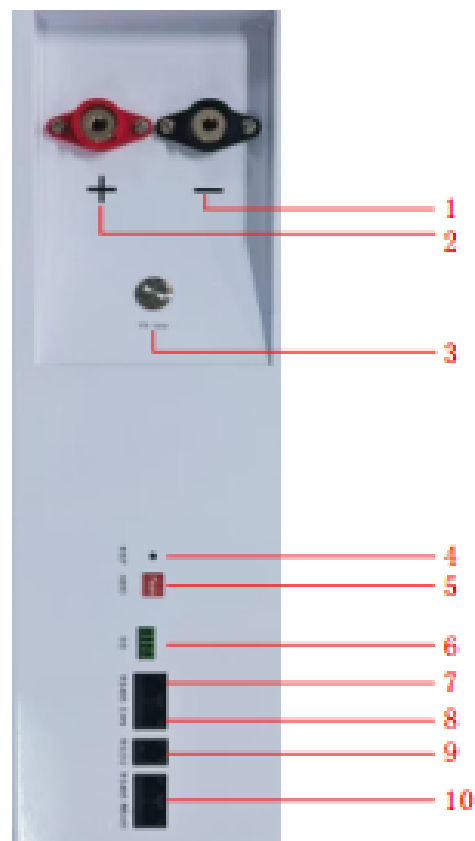
1. Remove insulation sleeve 18 mm for positive and negative cables based on recommended stripping length.
2. Connect all battery packs as units requires. It's suggested to use recommended battery capacity.
3. Insert battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and battery cables are tightly screwed to the battery connector.

Installation environment requirements

Lithium battery packs are allowed to be used indoors and in low-condensation areas. The following table shows the general environmental requirements.

| Environmental requirements | requirements |
|----------------------------|---------------------------------------|
| Charging temperature | 0°C~45°C |
| Discharge temperature | -10~55°C |
| Operating humidity | 20%~85% (non-condensing) |
| Storage temperature | -20°C~75 °C |
| Altitude | Operating altitude up to 4 000 meters |

1. Battery positive pole
2. Battery negative electrode
3. Battery switch
4. Restart button
5. Main connector
6. Dip switch
7. RS485 Communication port
8. CAN Communication port
9. RS232 Communication port
10. Battery RS485 parallel port
11. LED Open screen button
12. Enter the key
13. Select the button below
14. Back button
15. LED Screen
16. Electricity refers to the light
17. Fault refers to the light



Chapter I Specification and parameter stable

| order number | model | 51.2V100AH |
|--------------|----------------------------------|--|
| 1 | nominal voltage | 51.2V |
| 2 | nominal capacity | 100AH |
| 3 | compound mode | 16 Strings |
| 4 | Factory voltage | 51.5V-53.2V |
| 5 | Continuous charging current | 0-100A |
| 6 | Continuous discharge current | 0-120A |
| 7 | charging voltage | 53.6V-55.2V (Floating Charge) |
| 8 | | 55.2V-57.6V (all charged) |
| 9 | Discharge protection voltage | 40V-44V (adjustable) |
| 10 | self-discharge rate | Admito 2% / month |
| 11 | Monitoring communication | RS 232, RS 485, CAN, interface ;serial port communication |
| 12 | Battery size: long.wide.tall | 610*490*160mm |
| 13 | Battery weight | ≤58.5KG |
| 14 | According to the mode of loading | Wall-mounted, floor-mounted, |
| 15 | work environment | Temperature: -20°C ~ + 60°C; Humidity: 95%; altitude: 4000m |
| 16 | defensive function | Over charge, over discharge, overload, short circuit, over temperature |

Chapter 2 Inspection and Installation

2.1 Confirm package contents

Open the package and check the contents of the box before operation . If there is any discrepancy, missing or appearance wear, please contact the manufacturer as soon as possible.

| Equipment | Quantity | Model | Remarks |
|---------------------------|----------|-----------|---------|
| Lithium battery pack | 1 set | 48V/100AH | |
| Certificate of conformity | 1 sheet | | |
| instructions | 1 book | | |
| warranty card | 1 sheet | | |

2.2 Installation and fixation

The screw holes of the lithium battery pack can be directly installed with the wall or fixed objects with screws.

2.3 Connecting the battery cable

To prevent electric shock and damage to the lithium battery pack, please observe the following precautions:

Before connecting the power cable, please cut off the Power switch of the

battery pack in the Off state and the power supply of external connected

equipment in the off state to avoid the risk of fire and electric shock during the connection process.

Please confirm that the load full power current is not higher than the battery

pack charge and discharge current range

Please confirm the maximum current that the power line can withstand. The

cable current must be higher than the maximum output current of the load.

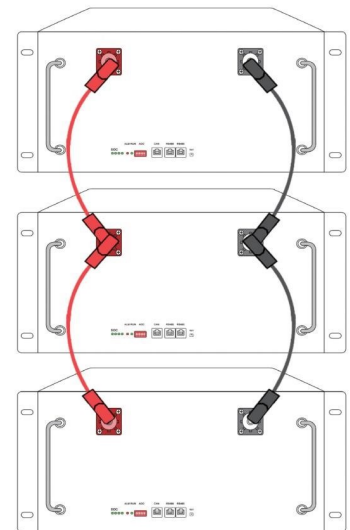
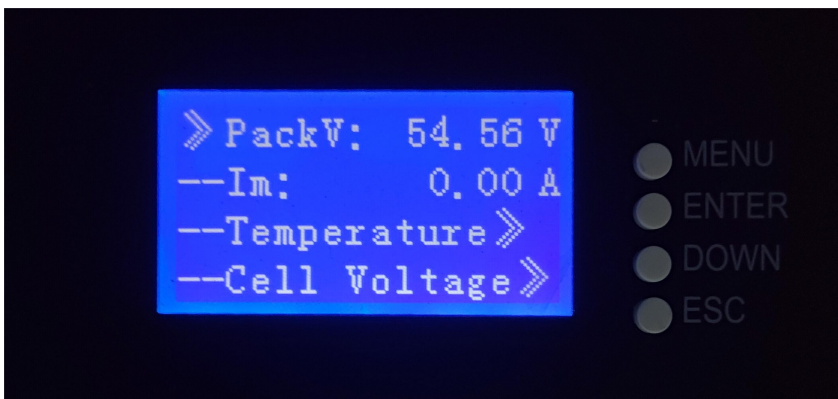
The same model and the same capacity can support parallel connection, and

different models and models are prohibited from parallel connection

2.4 Requirements for parallel operation of batteries

1. First, turn on the battery separately and check whether the battery is normal.
2. Turn off the battery and reconnect the battery.
3. After connecting the batteries, first turn on the battery and let it sit for 15 minutes.
4. For the first time, it is best to fully charge before starting using.
5. The battery voltage differs by 0.5 V.
6. See the voltage in the following figure

Press MENU first, then ENTER



Chapter 3 Related Functions

3.1 LED indication

Table 1 LED working status indication

| Status | Normal/ Alarm/ Protection | ON/ OFF | RUN | ALM | Battery capacity indicator LED | | | | | | Description | |
|--------------|---|------------|--------|--------|---|-----|-----|-----|-----|-----|--|--|
| | | ● | ● | ● | ● | ● | ● | ● | ● | ● | | |
| Shutdown | Dormant | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | All off |
| Standby | Normal | ON | Flash1 | OFF | According to battery capacity indicator | | | | | | Standby mode | |
| | Alarm | ON | Flash1 | Flash3 | According to battery capacity indicator | | | | | | Module low voltage | |
| Charge | Normal | ON | ON | OFF | According to battery capacity indicator (The highest battery capacity indicator LED flashes2) | | | | | | The highest battery capacityLED flashes (flashing2); ALM does not flash when overcharge alarm | |
| | Alarm | ON | ON | Flash3 | According to battery capacity indicator (The highest battery capacity indicator LED flashes2) | | | | | | The highest battery capacityLED flashes (flashing2); ALM does not flash when overcharge alarm | |
| | Overcharge protection | ON | ON | OFF | ON | ON | ON | ON | ON | ON | ON | If there is no mains power, the indicator turns to standby |
| | Temperature,over current, failure protection | ON | OFF | ON | OFF | OFF | OFF | OFF | OFF | OFF | OFF | Stop charging |
| Discharge | Normal | ON | Flash3 | OFF | According to battery capacity indicator | | | | | | | |
| | Alarm | ON | Flash3 | Flash3 | According to battery capacity indicator | | | | | | | |
| | Undervoltage protection | ON | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | Stop discharge |
| | Temperature,over current,short circuit,reverse connection, failure protection | ON | OFF | ON | OFF | OFF | OFF | OFF | OFF | OFF | OFF | Stop discharge |
| Invalidation | | OFF | OFF | ON | OFF | OFF | OFF | OFF | OFF | OFF | OFF | Stop charging and discharging |

Table 2 Description of capacity indication

| Status | | Charge | | | | | | Discharge | | | | | |
|--------------------|------------|--------|--------|--------|--------|--------|--------|----------------|-----|-----|-----|-----|----|
| Capacity indicator | | L6 | L5 | L4 | L3 | L2 | L1 | L6 | L5 | L4 | L3 | L2 | L1 |
| Capacity (%) | 0~16.6% | OFF | OFF | OFF | OFF | OFF | Flash2 | OFF | OFF | OFF | OFF | OFF | ON |
| | 16.6~33.2% | OFF | OFF | OFF | OFF | Flash2 | ON | OFF | OFF | OFF | OFF | ON | ON |
| | 33.2~49.8% | OFF | OFF | OFF | Flash2 | ON | ON | OFF | OFF | OFF | ON | ON | ON |
| | 49.8~66.4% | OFF | OFF | Flash2 | ON | ON | ON | OFF | OFF | ON | ON | ON | ON |
| | 66.4~83.0% | OFF | Flash2 | ON | ON | ON | ON | OFF | ON | ON | ON | ON | ON |
| | 83.0~100% | Flash2 | ON | ON | ON | ON | ON | ON | ON | ON | ON | ON | ON |
| RUN indicator ● | | ON | | | | | | Flash (Flash3) | | | | | |

3.2 Buzzer action description

In the event of a fault, it will beep 0.25S every 1S; in protection, it will beep 0.25S every 2S (except for overvoltage protection); when it is alarmed, it will beep every 3S (except overvoltage alarm);

The buzzer function can be enabled or disabled by the host computer, and the factory default is disabled.

3.3 Description of reset button

When the BMS is in dormant state, press the button (3~6S) and release it, protection board is activated, and the LED indicators will light up for 0.5 seconds from "RUN".

When the BMS is in the active state, press the button (3~6S) and then release it, protection board will be dormant, and the LED indicator will turn on for 0.5 seconds from the lowest battery light.

When the BMS is in the active state, press the button (6~10S) and then release it, protection board is reset, and all the LED lights are on for 1.5 seconds at the same time.

After the BMS is reset, the parameters and functions set by the upper computer are still retained. If you need to restore to the initial parameters, you can use the "restore default values" of the upper computer to achieve, but the relevant running records and stored data remain unchanged (such as capacity, cycle times) , Protection of records, etc.).

3.4 Sleep and wake up

3.4.1 Sleep

When any one of the following conditions is met, the system enters low power consumption mode:

- 1) Single or overall over-discharge protection has not been released within 60 seconds.
- 2) Press the button (3~6S) and release the button.
- 3) The lowest cell voltage is lower than the sleep voltage, and the duration reaches the sleep delay time (at the same time, no communication, no protection, no balance, no current).
- 4) Standby time exceeds 24 hours (no communication, no charge and discharge, no mains).
- 5) Force shutdown through the host computer software.

Before entering sleep, make sure that the input terminal is not connected to an external voltage, otherwise it will not be able to enter the low power consumption mode.

3.4.2 Wake up

When the system is in low-power mode and meets any of the following conditions, the system will exit low-power mode and enter normal operation mode:

- 1) When the charger is connected, the output voltage of the charger must be bigger than 48V.
- 2) Press the button (3~6S) and release the button.

Remarks: After single or overall over-discharge protection, it enters low-power mode, wakes up every 4 hours and turns on the charge and discharge MOS. If it can be charged, it will exit the sleep state and enter normal charging; if it cannot be charged after 10 consecutive automatic wakes, it will no longer wake up automatically.

When the system is defined as the end of charging, the recovery voltage is not reached after 2 days of standby (standby time setting value), and the charging is forced to resume until the end of charging again

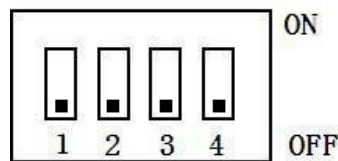
Chapter 4 Interface definition

4.RS485 Communication

With dual RS485 interfaces, you can view PACK information, and the default baud rate is 9600bps. If you need to communicate with the monitoring device through RS485, the monitoring device acts as the host, polling data according to the address,

DIP switches settings

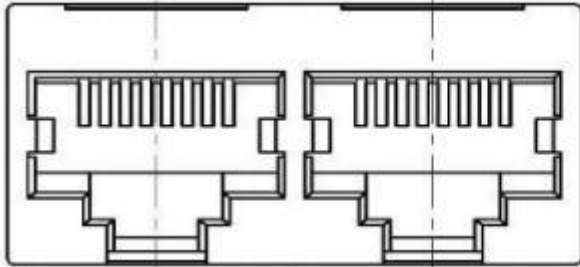
When PACKs are used in parallel, different PACKs can be distinguished by setting the address of the DIP switch on the BMS. Avoid setting the addresses to the same. Refer to the table below for the definition of the BMS DIP switch.



| Address | DIP switch position | | | | Description |
|---------|---------------------|-----|-----|-----|---------------------|
| | #1 | #2 | #3 | #4 | |
| 0 | OFF | OFF | OFF | OFF | Single use |
| 1 | ON | OFF | OFF | OFF | Set as main pack1 |
| 2 | OFF | ON | OFF | OFF | Set as slave pack2 |
| 3 | ON | ON | OFF | OFF | Set as slave pack3 |
| 4 | OFF | OFF | ON | OFF | Set as slave pack4 |
| 5 | ON | OFF | ON | OFF | Set as slave pack5 |
| 6 | OFF | ON | ON | OFF | Set as slave pack6 |
| 7 | ON | ON | ON | OFF | Set as slave pack7 |
| 8 | OFF | OFF | OFF | ON | Set as slave pack8 |
| 9 | ON | OFF | OFF | ON | Set as slave pack9 |
| 10 | OFF | ON | OFF | ON | Set as slave pack10 |
| 11 | ON | ON | OFF | ON | Set as slave pack11 |
| 12 | OFF | OFF | ON | ON | Set as slave pack12 |
| 13 | ON | OFF | ON | ON | Set as slave pack13 |
| 14 | OFF | ON | ON | ON | Set as slave pack14 |
| 15 | ON | ON | ON | ON | Set as slave pack15 |

4.2 Interface definition

Interface icon

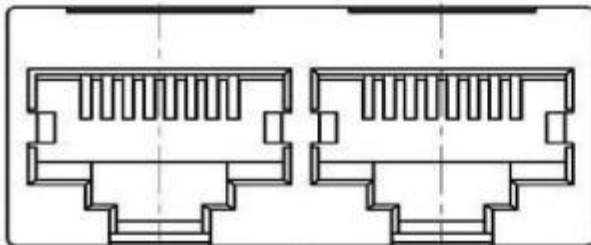


RS485 and CAN interfaces

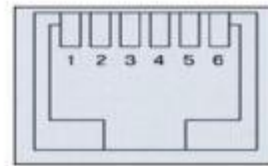


dry contacts

pin3 to pin4 : closed when low battery alarm;
pin1 to pin2 : closed when fault protection



Parallel communication port



RS232 communication interface

| CAN--Using 8P8C vertical RJ45 sockets | | CAN--Using 8P8C vertical RJ45 socket | |
|---------------------------------------|------------------------|--------------------------------------|------------------------|
| RJ45 pin | Definition description | RJ45 pin | Definition description |
| 1, 8 | NC | 9 | CANH |
| 2, 7 | NC | 10 | CANL |
| 3, 6 | GND | 11, 14 | GND |
| 4 | CANH | 12 | CANH |
| 5 | CANL | 13 | CANL |
| | | 15, 16 | NC |

CAN interface

| RS485--Using 8P8C vertical RJ45 socket | | RS485--Using 8P8C vertical RJ45 socket | |
|--|------------------------|--|------------------------|
| RJ45 pin | Definition description | RJ45 pin | Definition description |
| 1, 8 | RS485-B | 9, 16 | RS485-B |
| 2, 7 | RS485-A | 10, 15 | RS485-A |
| 3, 6 | GND | 11, 14 | GND |
| 4, 5 | NC | 12, 13 | NC |

RS485 interfacet

Chapter 5 Simple Troubleshooting

5 Common abnormal phenomena of battery packs and troubleshooting methods

| Failure phenomenon | Possible reason | Method of exclusion |
|---|--|---|
| BMS cannot be activated | The battery pack is seriously over-discharged and sleeps after under-voltage | Press the restart switch to restart and activate; Connect to the charger to activate |
| No output voltage | <ol style="list-style-type: none"> 1. Check whether there is an alarm protection (voltage, current, temperature, etc.) through the screen or display lamp 2. Whether there is external overload or short circuit | <ol style="list-style-type: none"> 1. According to screen alarm processing 2. Measure the output voltage after disconnecting the load |
| BMS cannot communicate with the computer software | <ol style="list-style-type: none"> 1. Parallel BMS dial code address duplicate 2. The communication serial port setting is incorrect 3. The RS485 communication line sequence is incorrect 4. Abnormal physical connection | <ol style="list-style-type: none"> 1. When multiple units are connected in parallel, different addresses need to be set, detect and reset the BMS dialing address 2. Set the correct serial port configuration according to our communication protocol 3. Connect the communication line correctly as described in the installation manual 4. Check that the physical connection of the communication circuit is normal |
| Shorter discharge time | The ambient temperature is too low, the cell capacity is attenuated | <ol style="list-style-type: none"> 1. Increase the temperature of the use environment 2. Turn on the battery for a period of time to let the battery cell heat up |
| Can't charge | <ol style="list-style-type: none"> 1. Low battery temperature protection 2. Over-discharge protection is not restored, and individual chargers cannot be started | <ol style="list-style-type: none"> 1. Increase the temperature of the use environment 2. Check whether the display unit is under voltage protection, output the connected voltage (series battery) to enable the charger to start charging |

Chapter 6 Transportation and Use

. Packaging, transportation and storage

5.1 the packing

Lithium iron phosphate battery pack for overall packaging, to ensure that the product in the handling, transportation, storage is not subjected to any harmful gases, chemicals

Contamination, static electricity, moisture and mechanical damage.

5.2 transportation

Pay attention to the following aspects during battery handling:

- (1) should be handled with care to avoid severe vibration of the equipment;
- (2) Do not invert, roll, drop or bump the battery to avoid damaging the appearance of the battery;
- (3) The battery should be kept away from sun exposure and rain. It is forbidden to directly submerge the battery into water
- (4) Short circuit of positive and negative terminals is prohibited.

5.3 store

- (1) The outer terminals of the battery string are insulated:
- (2) Batteries with a storage period of more than 3 months should be replenished and charged at 0.2C-0.3C for 2-3 hours:
- (3) The battery should be stored in a dry, clean, ventilated, non-corrosive gas environment, away from fire, avoid exposure to the sun;
- (4) Do not store or place at a high temperature of more than 60 degrees for a long time, otherwise it will cause functional decline and reduced life.